

TECHNICAL SERVICE BULLETIN

To: All Dealers and Service Centers

From: Minuteman Technical Support

Date: 5/21/2010

Subject: TSB for ECN # HA09-0507 - New Drive Hub Kit Part Number K-E1720HUB

Reason for Change New and improved

Models/Serial Numbers Affected All E20 Disk Models will be equipped with the new hubs from the factory. They will be installed starting with the following serial numbers.
E20BDQP serial D172001BD1211085 E20DTDQP serial D172001TD1200927

Instructions – The old style brushes and pad drivers that used the black tri-lobe hub system will no longer be available. All replacements will be the new style listed below.

The **K-E1720HUB** replacement kit will be needed in order to use the new style brushes and pad drivers.

Note: Minuteman will warranty the first replacement hub per machine, when a warranty claim has been filed.



New Hub



New style clutch plate***

The new style brushes and pad holders will be sold separately.
See below

Brushes and Pad Driver

E20BD and E20TD (20" Disk)	Description
172520-1	Nylon Brush
172520-2	Pad Driver
172520-3	Nylo-Grit 80 Grit
172520-6	Scrub Grit 120 Grit

***Clutch plates are not sold separately

Clutch plates are included with brushes and pad holders

For further assistance, questions, or comments contact Technical Support at 800-982-7141 (USA)